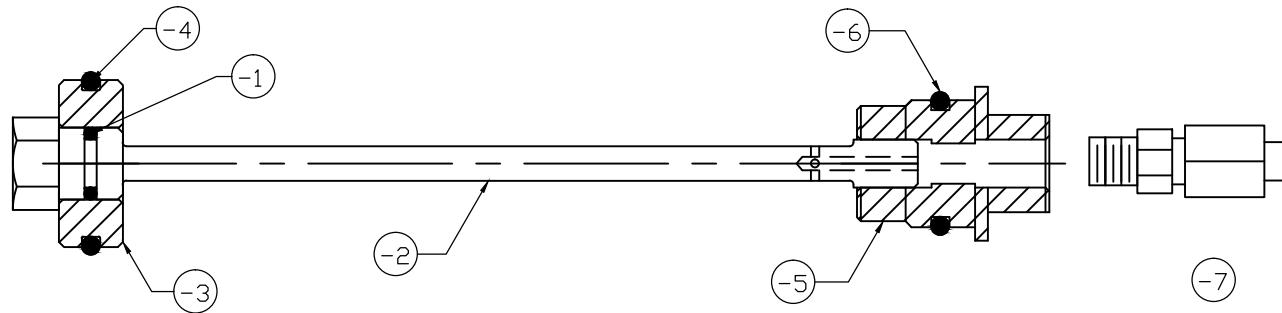


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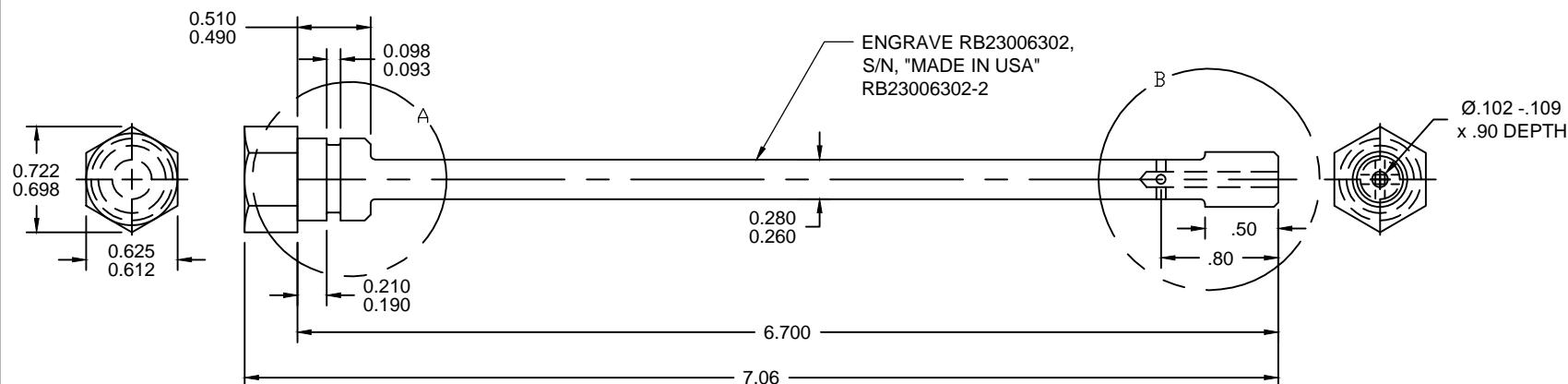
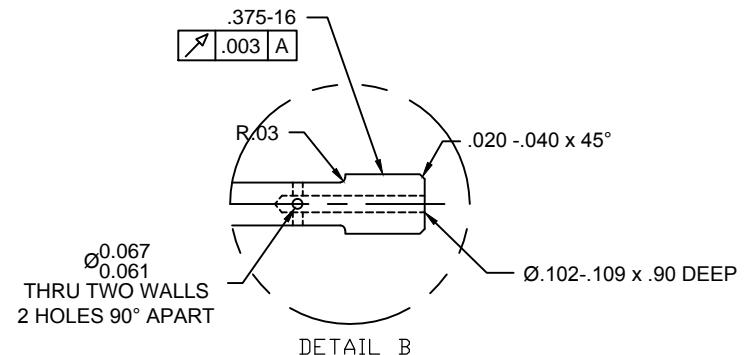
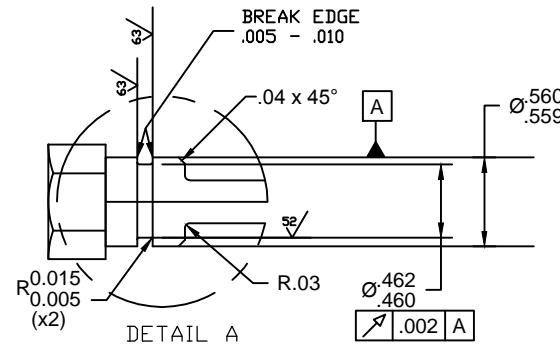
REV		DESCRIPTION		DATE	INITIAL	APPROVED
DRAWN FROM TATTERED DRAWING.				10/9/09	RJC	RW



ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
		B/O	-1	1	O-RING		2-013-C557-70	1
			-2	1	BOLT, SPECIAL	1018	Ø3/4 x 7-1/4	2
			-3	1	PLUG, OUTER	1018	Ø1-3/8 x 5/8	3
		B/O	-4	1	O-RING		2-122-C557-70	1
			-5	1	PLUG, INNER	1018	Ø1.25 x 1-5/8	3
		B/O	-6	1	O-RING		2-117-C557-70	1
		B/O	-7	1	CONNECTOR		4FBTX-S	1
ASSY #								

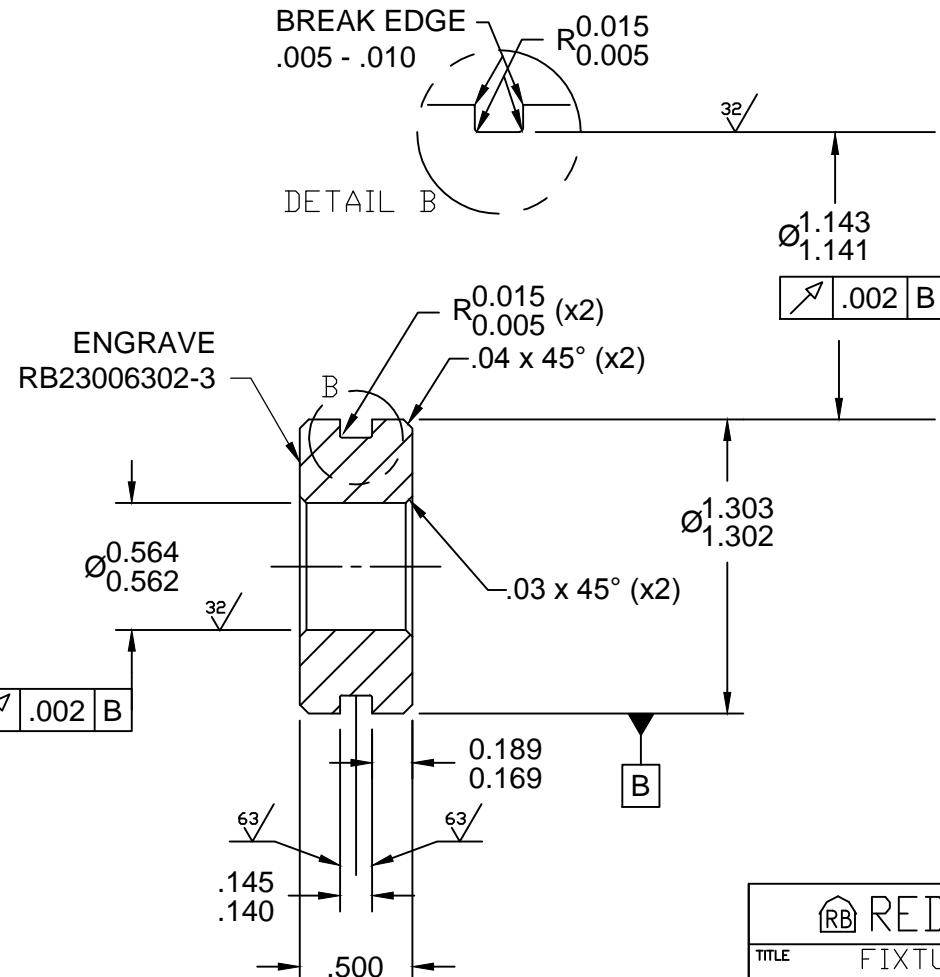
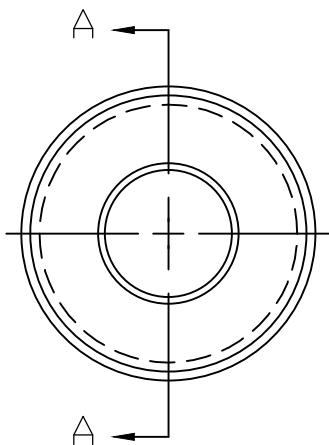
RB RED BARN MACHINE	
TITLE	FIXTURE-PRESSURE TEST, POWER TURBINE ROTOR
DWG NO.	RB23006302
REV	
UNLESS OTHERWISE SPECIFIED	DRAWN BY: CL DOUGH
DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
XXX \pm .005	FRACTIONS \pm 1/32
XX \pm .01	ANGLES \pm .5°
X \pm .1	
APPROVED	
HEAT	
TREAT	
FINISH	
SPEC	
USED ON MODEL	
ALLISON	
SCALE	NTS
DATE	10-9-09
SHEET	1 of 4

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(-2)
BOLT, SPECIAL

RB RED BARN MACHINE	
TITLE FIXTURE-PRESSURE TEST, POWER TURBINE ROTOR	
DWG NO. RB23006302-2 REV	
UNLESS OTHERWISE SPECIFIED DRAWN BY: CLOUGH DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX \pm .005 FRACTIONS \pm 1/32 XX XX \pm .01 ANGLES \pm 5° X X \pm .1	
APPROVED HEAT TREAT FINISH SPEC BLACK OXIDE USED ON MODEL ALLISON	
SCALE NTS	DATE 10-9-09
SHEET 2 of 4	

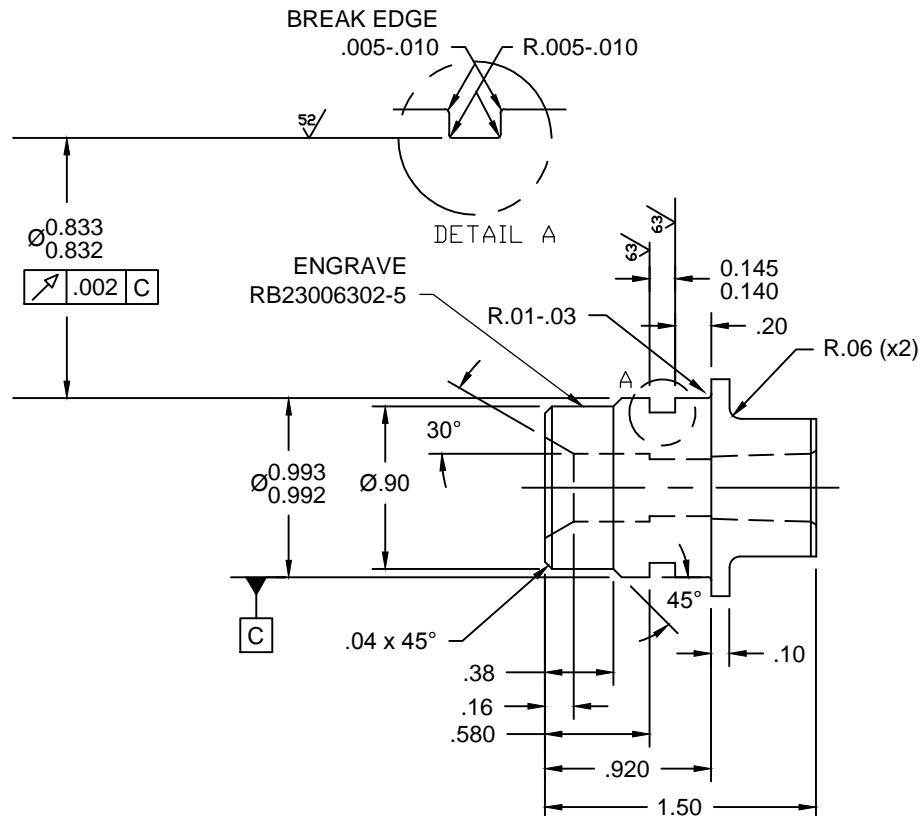


SECTION A-A

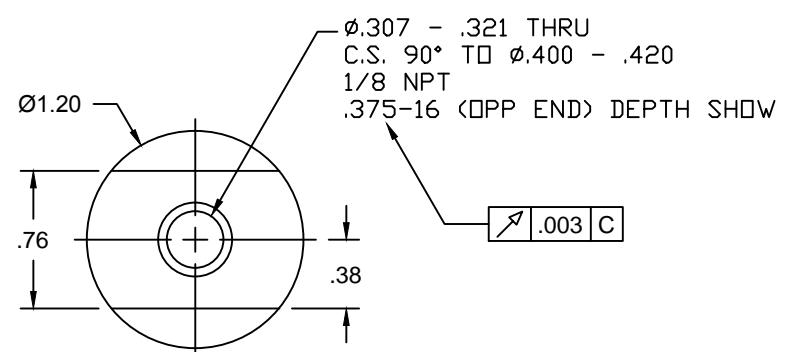
(-3)

PLUG, OUTER

RED BARN MACHINE	
TITLE FIXTURE-PRESSURE TEST, POWER TURBINE ROTOR	
DWG NO. RB23006302-3 REV	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: CLOUGH
TOLERANCES ON: DECIMALS .XXX ± .005 XX ± .01 X ± .1	APPROVED
FRACTIONS ± 1/32 ANGLES ± 5°	HEAT TREAT
SPEC BLACK OXIDE	FINISH SPEC
USED ON MODEL	ALLISON
1. BREAK ALL SHARP EDGES .015 x 45° PR.015 R	UNLESS OTHERWISE SPECIFIED
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	1. BREAK ALL SHARP EDGES .015 x 45° PR.015 R
SCALE NTS	DATE 10-9-09
	SHEET 3 of 4



-5
PLUG, INNER



RB RED BARN MACHINE	
TITLE FIXTURE-PRESSURE TEST, POWER TURBINE ROTOR	
DWG NO. RB23006302-5 REV	
UNLESS OTHERWISE SPECIFIED DRAWN BY: CLOUGH	
DIMENSIONS ARE IN INCHES APPROVED	
TOLERANCES ON: HEAT	
DECIMALS .005 FRACTIONS ± 1/32 TREAT	
XXX ± .005 XX ± .01 ANGLES ± 5° FINISH SPEC BLACK OXIDE	
XX ± .01 X ± .1	
UNLESS OTHERWISE SPECIFIED USED ON MODEL	
1. BREAK ALL SHARP EDGES .015 x 45° PR.015 R ALLISON	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	NTS
DATE	10-9-09
SHEET 4 of 4	

NOT APPROVED FOR PRODUCTION

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	RND	6061	Ø8-1/4 x 3-7/8
ASSY #:							

 RED BARN MACHINE	
TITLE	
DWG NO. _____	
REV _____	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS $.XXX \pm .005$ FRACTIONS $\pm 1/32$ $.XX \pm .01$ ANGLES $\pm .5^\circ$ $X \pm .1$	
DRAWN BY: PERRITT APPROVED HEAT TREAT FINISH SPEC	
USED ON MODEL	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES $.015 \times 45^\circ$ PR. .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	NTS
DATE	8-15-07
SHEET 1 of 1	